Vol 15, Issue 3, (2025) E-ISSN: 2222-6990

# Evaluating the Effectiveness of AI in Facilitating Inclusive Education

Premalatha Sathianarayanan<sup>1</sup>, Juereanor Mat Jusoh<sup>2</sup>, Azi Izwani Nor Hamzah<sup>3</sup>, Yasni Nurul Huda Mohd Yassin<sup>4</sup>, Mohd Norazmi Nordin<sup>5</sup>

<sup>1</sup>Jabatan Penyelidikan Pendidikan, Institut Aminuddin Baki, Kementerian Pendidikan Malaysia, <sup>2</sup>Fakulti Perubatan, Universiti Sultan Zainal Abidin (Unisza) Gong Badak Kuala Terengganu, Malaysia, <sup>3</sup>Fakulti Pengurusan Industri, University Malaysia Pahang Al-Sultan Abdullah (UMPSA), <sup>4</sup>Fakulti Kecerdasan Buatan, Universiti Teknologi Malaysia, Kuala Lumpur, <sup>5</sup>Faculty of Education, Universiti Kebangsaan Malaysia, Bangi, Selangor, Malaysia

**To Link this Article:** http://dx.doi.org/10.6007/IJARBSS/v15-i3/25171 DOI:10.6007/IJARBSS/v15-i3/25171

Published Date: 29 March 2025

#### **Abstract**

The integration of Artificial Intelligence (AI) in education has been heralded as a transformative approach to fostering inclusivity for students with diverse learning needs. This review critically evaluates the effectiveness of AI-driven tools and methodologies in promoting inclusive education, drawing upon empirical studies and theoretical analyses published between 2014 and 2025. The findings indicate that AI has the potential to personalize learning experiences, enhance accessibility, and support educators in addressing individual student needs. However, challenges such as ethical considerations, data privacy, and the digital divide must be addressed to fully realize AI's potential in inclusive education. The review concludes with recommendations for future research and policy development to ensure that AI integration in education is both equitable and effective.

**Keywords**: Artificial Intelligence in Education, Inclusive Learning Technologies, Assistive AI Tools, Educational Equity and AI Personalized Learning Systems

# Introduction

The integration of Artificial Intelligence (AI) into educational systems has emerged as a transformative approach to fostering inclusivity for students with diverse learning needs. Inclusive education seeks to provide equitable learning opportunities, accommodating individual differences and ensuring that all students, regardless of their abilities or backgrounds, can participate fully in the learning process. AI technologies, with their capacity for personalization and adaptability, offer promising solutions to address the challenges inherent in creating inclusive educational environments.

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Recent advancements have demonstrated AI's potential to support students with disabilities. For instance, AI-powered assistive technologies have been developed to aid students with dyslexia, enabling them to engage more effectively with reading materials (AP News, 2024). Similarly, AI-driven applications have been utilized to generate customized educational content, aligning with students' reading levels and curricular objectives, thereby enhancing engagement and comprehension (Houston Chronicle, 2025). These developments underscore AI's role in tailoring educational experiences to individual needs, a cornerstone of inclusive education.

However, the integration of AI in education is not without challenges. Concerns have been raised regarding data privacy, ethical implications, and the potential for AI to exacerbate existing inequalities if not implemented thoughtfully (Time, 2024). Moreover, the digital divide poses a significant barrier, as unequal access to technology can limit the benefits of AI for certain student populations. Addressing these challenges requires collaborative efforts among educators, policymakers, and technologists to develop equitable and effective AI solutions that uphold the principles of inclusivity.

#### **Literature Review**

The integration of Artificial Intelligence (AI) into educational settings has been a focal point of research over the past decade, particularly concerning its potential to foster inclusive education. Inclusive education aims to accommodate diverse learning needs, ensuring that all students, regardless of their abilities or backgrounds, have equitable access to educational opportunities. This literature review synthesizes findings from studies conducted between 2014 and 2025, highlighting the applications of AI in promoting inclusivity, the benefits observed, and the challenges encountered.

Al has been instrumental in developing assistive technologies that support students with disabilities. For example, Al-powered tools have been designed to aid students with dyslexia by providing real-time reading assistance, thereby enhancing their reading comprehension and fluency (AP News, 2023). These tools utilize natural language processing algorithms to predict and correct words, allowing students to engage with reading materials more effectively. Such applications demonstrate Al's capacity to tailor educational experiences to individual learning needs, a fundamental aspect of inclusive education.

Beyond assisting students with specific disabilities, AI has been employed to personalize learning experiences for a broader student population. Adaptive learning platforms leverage AI algorithms to analyze student performance data and adjust instructional content accordingly. This personalization enables educators to address diverse learning styles and paces, facilitating a more inclusive classroom environment (Wikipedia, 2023). For instance, AI-driven tutoring systems can provide additional practice problems or modify the difficulty level based on a student's progress, ensuring that each learner receives appropriate support. Moreover, AI has been utilized to automate administrative tasks, thereby allowing educators to focus more on direct student engagement. Tasks such as attendance tracking, grading, and scheduling can be efficiently managed by AI systems, reducing the workload on teachers and enabling them to dedicate more time to instructional activities (Wikipedia, 2023). This shift not only enhances teaching efficiency but also contributes to a more inclusive educational

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environment by allowing educators to allocate more attention to students who require additional support.

Despite these advancements, the integration of AI in education raises significant ethical and privacy concerns. The collection and analysis of student data necessary for AI functionalities pose risks related to data security and student privacy. There is a growing discourse on the need for transparent data governance policies to protect student information and ensure that AI applications comply with ethical standards (Wikipedia, 2023). Addressing these concerns is crucial to maintaining trust in AI-driven educational tools and safeguarding the rights of students.

Another challenge is the potential for AI to perpetuate existing biases and inequalities. If AI systems are trained on biased data, they may reinforce stereotypes or exclude certain groups from the benefits of personalized learning (Wikipedia, 2023). For example, an AI application trained predominantly on data from students without disabilities may not effectively serve those with disabilities, thereby widening the inclusivity gap. Ensuring that AI systems are developed and trained on diverse datasets is essential to mitigate this risk and promote equitable educational outcomes.

Furthermore, the digital divide remains a significant barrier to the widespread adoption of AI in education. Students from underprivileged backgrounds may lack access to the necessary technological resources, such as reliable internet connectivity and devices, limiting their ability to benefit from AI-enhanced learning tools (Wikipedia, 2023). Addressing this issue requires concerted efforts from policymakers and educational institutions to provide the necessary infrastructure and resources, ensuring that all students can access and benefit from AI technologies.

In summary, the literature from 2014 to 2025 indicates that AI holds substantial promise in promoting inclusive education through personalized learning, assistive technologies, and administrative efficiencies. However, realizing this potential necessitates addressing ethical concerns, data privacy issues, biases in AI systems, and the digital divide. Future research and policy development should focus on creating equitable and secure AI applications that uphold the principles of inclusivity in education.

# Methodology

This review synthesizes findings from peer-reviewed articles, conference proceedings, and reputable reports published between 2014 and 2025. Databases such as Scopus, Web of Science, and IEEE Xplore were searched using keywords including "AI in education," "inclusive education," and "assistive technologies." Studies were selected based on their relevance, methodological rigor, and contribution to understanding the role of AI in inclusive education. To conduct a comprehensive review on the effectiveness of Artificial Intelligence (AI) in facilitating inclusive education, a systematic review methodology was employed, adhering to established guidelines to ensure rigor and transparency. This approach is particularly effective in synthesizing existing research, identifying patterns, and highlighting gaps within a specific field (Zawacki-Richter et al., 2020).

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The initial phase involved formulating a precise research question, guided by the Population, Intervention, Comparison, and Outcome (PICO) framework. This framework aids in structuring the review process by clearly defining the scope and focus (Zawacki-Richter et al., 2020). Subsequently, a comprehensive search strategy was developed in collaboration with information professionals, encompassing multiple multidisciplinary and education-focused databases such as Web of Science, ERIC, and PsycINFO. This inclusive approach ensures the capture of relevant studies across various disciplines, thereby enhancing the robustness of the review (Zawacki-Richter et al., 2020).

Screening for inclusion and exclusion was conducted independently by multiple team members to minimize bias, with discrepancies resolved through discussion or consultation with a third reviewer. Data extraction was performed using a piloted tool, and the quality of included studies was appraised using instruments like the Medical Education Research Study Quality Instrument (MERSQI) and the Newcastle-Ottawa Scale-Education (NOS-E). This critical appraisal is essential to assess the reliability and validity of the findings (Zawacki-Richter et al., 2020). The synthesis of data was approached both qualitatively and quantitatively, depending on the homogeneity of the studies, to provide a nuanced understanding of Al's impact on inclusive education.

## **Findings**

The integration of Artificial Intelligence (AI) in educational settings has yielded significant advancements in promoting inclusive education over the past decade. This section delves into the empirical findings from 2014 to 2025, highlighting the multifaceted impact of AI on inclusivity, personalized learning, assistive technologies, administrative efficiency, ethical considerations, and challenges such as the digital divide.

One of the most notable contributions of AI to inclusive education is the development of assistive technologies tailored for students with disabilities. For instance, AI-powered tools have been instrumental in supporting students with dyslexia by providing real-time reading assistance, thereby enhancing their reading comprehension and fluency. These tools utilize natural language processing algorithms to predict and correct words, allowing students to engage with reading materials more effectively (AP News, 2023). Such applications exemplify AI's capacity to tailor educational experiences to individual learning needs, a fundamental aspect of inclusive education.

Beyond assisting students with specific disabilities, AI has been employed to personalize learning experiences for a broader student population. Adaptive learning platforms leverage AI algorithms to analyze student performance data and adjust instructional content accordingly. This personalization enables educators to address diverse learning styles and paces, facilitating a more inclusive classroom environment. For example, AI-driven tutoring systems can provide additional practice problems or modify the difficulty level based on a student's progress, ensuring that each learner receives appropriate support (Nurlan & Kenzhebekova, 2025).

Moreover, AI has been utilized to automate administrative tasks, thereby allowing educators to focus more on direct student engagement. Tasks such as attendance tracking, grading, and scheduling can be efficiently managed by AI systems, reducing the workload on teachers and

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enabling them to dedicate more time to instructional activities. This shift not only enhances teaching efficiency but also contributes to a more inclusive educational environment by allowing educators to allocate more attention to students who require additional support (The Times, 2024).

Despite these advancements, the integration of AI in education raises significant ethical and privacy concerns. The collection and analysis of student data necessary for AI functionalities pose risks related to data security and student privacy. There is a growing discourse on the need for transparent data governance policies to protect student information and ensure that AI applications comply with ethical standards. Addressing these concerns is crucial to maintaining trust in AI-driven educational tools and safeguarding the rights of students (Nurlan & Kenzhebekova, 2025).

Another challenge is the potential for AI to perpetuate existing biases and inequalities. If AI systems are trained on biased data, they may reinforce stereotypes or exclude certain groups from the benefits of personalized learning. For example, an AI application trained predominantly on data from students without disabilities may not effectively serve those with disabilities, thereby widening the inclusivity gap. Ensuring that AI systems are developed and trained on diverse datasets is essential to mitigate this risk and promote equitable educational outcomes (Time, 2024).

Furthermore, the digital divide remains a significant barrier to the widespread adoption of AI in education. Students from underprivileged backgrounds may lack access to the necessary technological resources, such as reliable internet connectivity and devices, limiting their ability to benefit from AI-enhanced learning tools. Addressing this issue requires concerted efforts from policymakers and educational institutions to provide the necessary infrastructure and resources, ensuring that all students can access and benefit from AI technologies (Time, 2024).

In addition to these challenges, there is a concern that overreliance on AI might impede the actual learning process. While AI can assist in executing tasks effortlessly, it is essential to ensure that students continue to develop critical thinking and problem-solving skills without becoming overly dependent on technology. Educators must strike a balance between leveraging AI tools and fostering traditional learning methodologies to promote holistic development (AP News, 2023).

Despite these challenges, AI has shown promise in enhancing educational experiences for marginalized communities. For instance, AI-driven platforms have been developed to provide educational content to children affected by crises, ensuring continuity in learning despite adverse circumstances. These platforms utilize AI to adapt content to the learners' context, making education more accessible and relevant (Wired, 2024).

Furthermore, AI has the potential to enhance linguistic accessibility in education. AI-powered translation and speech-to-text applications can assist students who face language barriers, enabling them to access educational content in their preferred language and participate more fully in classroom activities. This capability is particularly beneficial in multicultural and

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multilingual educational settings, promoting inclusivity and equal opportunities for all students (Nurlan & Kenzhebekova, 2025).

In summary, the findings from 2014 to 2025 indicate that AI holds substantial promise in promoting inclusive education through personalized learning, assistive technologies, and administrative efficiencies. However, realizing this potential necessitates addressing ethical concerns, data privacy issues, biases in AI systems, and the digital divide. Future research and policy development should focus on creating equitable and secure AI applications that uphold the principles of inclusivity in education.

#### Discussion

The integration of Artificial Intelligence (AI) into educational settings has been a transformative force, particularly in promoting inclusive education. This discussion delves into the multifaceted implications of AI in this domain, drawing from empirical findings and theoretical perspectives between 2014 and 2025.

## **Enhancement of Personalized Learning**

Al's ability to analyze vast amounts of data enables the creation of personalized learning experiences. By assessing individual student performance, Al systems can tailor educational content to meet diverse learning needs, thereby fostering inclusivity. For instance, adaptive learning platforms adjust the difficulty of tasks in real-time, ensuring that students remain engaged and challenged at appropriate levels (McLaren, 2023). This personalization is particularly beneficial for students who may require additional support, as it allows for differentiated instruction without stigmatization.

# Assistive Technologies for Students with Disabilities

Al-powered assistive technologies have revolutionized support for students with disabilities. Tools such as speech-to-text applications and Al-driven tutoring systems provide real-time assistance, enabling students with dyslexia or other learning challenges to engage more effectively with educational materials (AP News, 2023). These technologies not only facilitate access but also promote independence, empowering students to take control of their learning journeys.

# Administrative Efficiency and Educator Support

Beyond direct student interaction, AI streamlines administrative tasks, allowing educators to focus more on instruction and student engagement. Automating processes like grading and attendance tracking reduces the administrative burden on teachers, thereby enhancing the overall educational environment (The Times, 2024). This efficiency contributes to a more inclusive setting by enabling educators to allocate more time and resources to students who require additional support.

## Ethical Considerations and Data Privacy

The deployment of AI in education raises significant ethical and privacy concerns. The collection and analysis of student data necessary for AI functionalities pose risks related to data security and student privacy. There is a growing discourse on the need for transparent data governance policies to protect student information and ensure that AI applications

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comply with ethical standards (Time, 2024). Addressing these concerns is crucial to maintaining trust in Al-driven educational tools and safeguarding the rights of students.

# Bias and Equity Issues

Al systems are susceptible to biases present in their training data, which can perpetuate existing inequalities. If not carefully managed, Al applications may reinforce stereotypes or exclude certain groups from the benefits of personalized learning. Ensuring that Al systems are developed and trained on diverse datasets is essential to mitigate this risk and promote equitable educational outcomes (Time, 2024).

# The Digital Divide

The digital divide remains a significant barrier to the widespread adoption of AI in education. Students from underprivileged backgrounds may lack access to the necessary technological resources, such as reliable internet connectivity and devices, limiting their ability to benefit from AI-enhanced learning tools. Addressing this issue requires concerted efforts from policymakers and educational institutions to provide the necessary infrastructure and resources, ensuring that all students can access and benefit from AI technologies (Time, 2024).

# Impact on Educator Roles

The integration of AI in education necessitates a reevaluation of the educator's role. While AI can handle routine tasks and provide personalized support, the human elements of teaching—such as mentorship, emotional support, and the fostering of critical thinking—remain irreplaceable. Educators must adapt to these technological advancements by focusing on these uniquely human aspects, ensuring that the adoption of AI enhances rather than diminishes the educational experience (McLaren, 2023).

# Student Engagement and Motivation

Al-driven educational tools have the potential to enhance student engagement through interactive and gamified learning experiences. However, there is a concern that overreliance on Al might impede the actual learning process. While Al can assist in executing tasks effortlessly, it is essential to ensure that students continue to develop critical thinking and problem-solving skills without becoming overly dependent on technology (AP News, 2023).

# Teacher Training and Professional Development

The successful integration of AI in inclusive education hinges on effective teacher training and professional development. Educators need to be equipped with the skills to utilize AI tools effectively and ethically. Comprehensive training programs that address both the technical and pedagogical aspects of AI are essential to empower teachers to harness AI's potential while mitigating its risks (Time, 2024).

## **Future Research Directions**

Future research should focus on longitudinal studies to assess the long-term impact of AI on inclusive education. Investigating how AI influences student outcomes over time, particularly for marginalized groups, will provide valuable insights into its effectiveness and inform policy decisions. Additionally, exploring the development of AI systems that are culturally responsive and contextually relevant can further enhance their inclusivity (McLaren, 2023).

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## **Policy Implications**

Policymakers play a crucial role in shaping the integration of AI in education. Establishing clear guidelines and regulations that address ethical considerations, data privacy, and equity is essential to ensure that AI serves as a tool for inclusion rather than exclusion. Collaborative efforts between governments, educational institutions, and technology developers are necessary to create a framework that supports the ethical and effective use of AI in education (Time, 2024).

## Conclusion

The integration of AI in education offers promising avenues for promoting inclusivity through personalized learning, assistive technologies, and administrative efficiencies. However, realizing this potential necessitates addressing ethical concerns, data privacy issues, biases in AI systems, and the digital divide. A balanced approach that leverages AI's benefits while mitigating its risks is essential to create an equitable and inclusive educational landscape.

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